

# POWERFLEX®

PART NUMBER

## PFR19-1511

DESCRIPTION

### REAR BEAM TO CHASSIS BUSH

#### INSTALLATION GUIDE

#### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

#### Fitting Instructions:

1. Remove the original rubber bush including its outer shell from the rear beam.

2. Clean away any dirt and corrosion from the bore of the beam and file off any sharp edges to avoid damaging the new bush.

3. Push the Powerflex bush in from the outside of the beam, with the larger lip facing out towards the wheel, as shown in Figure 1.

4. Apply the supplied grease to the bore of the bush and push in the stainless steel sleeve.

NB: On the Mazda 2, there are two locating tabs on the inside of the mounting point. You will need to grind off these tabs prior to re-fitting the bush, as shown in figure 2.

5. Re-fit the rear beam to the vehicle and tension all hardware to the manufacturer's recommended torque settings.



Figure 1

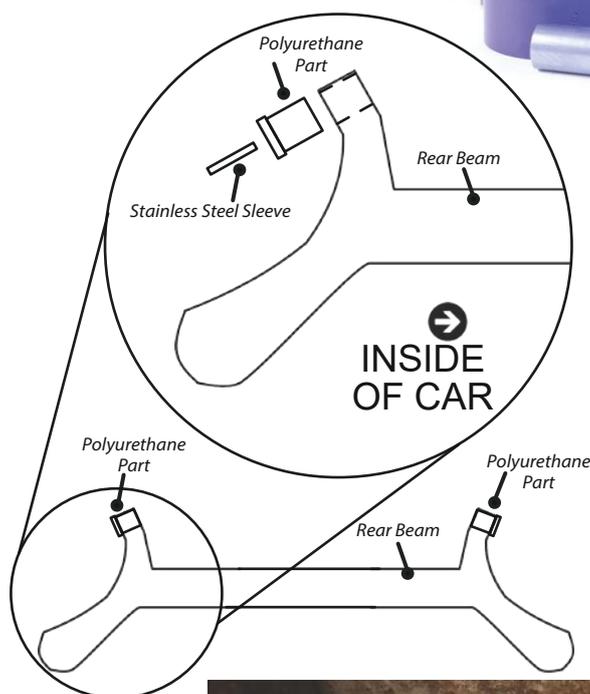


Figure 2

